

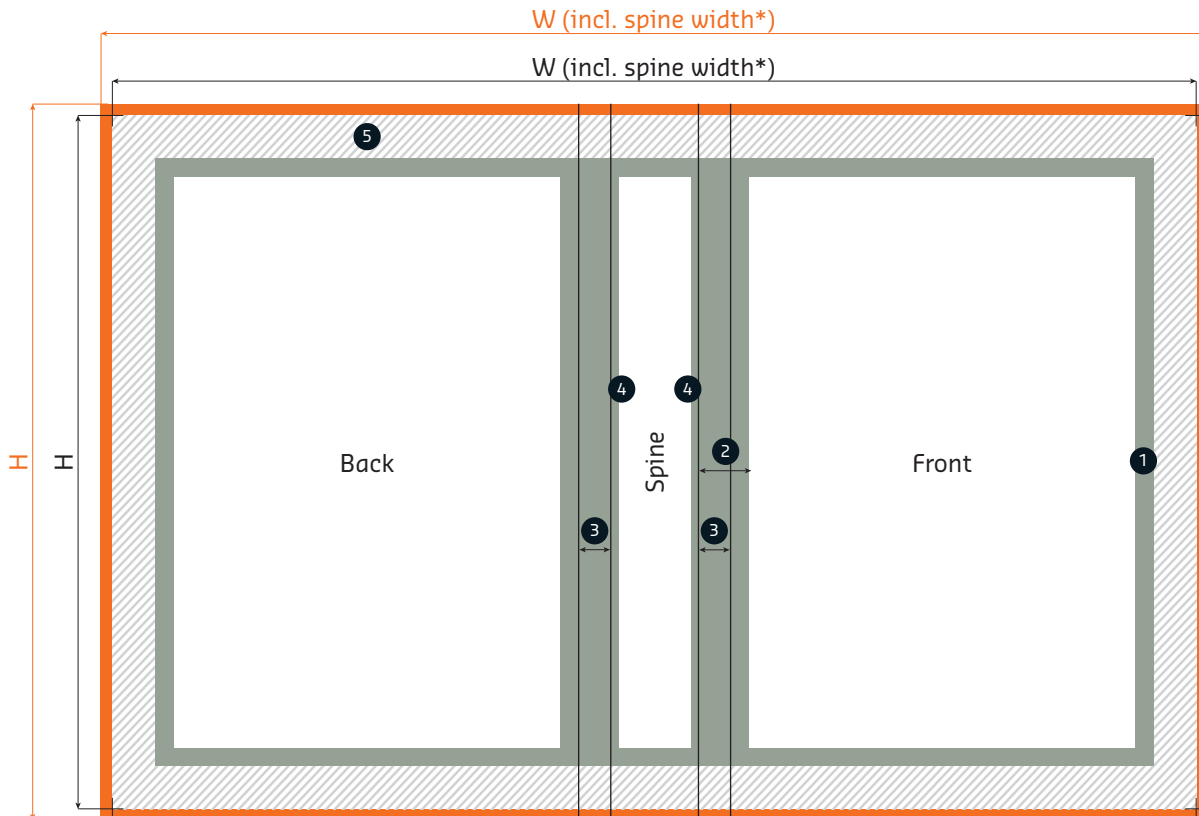


# Books with hardcover offset

## Covering

Final format, open: W x H  
Die-cut format




Data format: W x H  
Final format, open, incl. bleed (2 mm)







\*Please find all spine thicknesses as well as the required artwork format in the tables on the following pages.

- ① Edge cover safety margin (5 mm)
- ② Spine edge safety margin (14 mm)
- ③ Groove fold (9 mm)
- ④ Spine safety margin (2 mm)
- ⑤ Edge weft all-round (15 mm)

### EXPLANATIONS

-  **Information area**  
This area is where you should place your text and images.
-  **Safety area**  
Do not place any text or information in this area in order to prevent unwanted bleed.
-  **Bleed (2 mm)**  
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.

-  **Non-visible area**  
Do not place any text or images here that you want to appear in your product. Backgrounds need to be applied, however, in order to prevent white borders.
-  **Colourless area**  
Keep this area free of any designs.
-  **Fold edge**  
This is where your product will be folded.
-  **Die-cutting**  
This is where your product will be punched.



# Books with hardcover offset

## Covering

Final format, open: W x H  
Die-cut format

Data format: W x H  
Final format, open, incl. bleed (2 mm)

CHOSEN FORMAT	FINAL FORMAT, OPEN	DATA FORMAT
A4 (210 x 297 mm) portrait	460 (+ spine width) x 332 mm	464 (+ spine width) x 336 mm
A5 (148 x 210 mm) portrait	336 (+ spine width) x 245 mm	340 (+ spine width) x 249 mm
A6 (105 x 148 mm) portrait	250 (+ spine width) x 183 mm	254 (+ spine width) x 187 mm

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm

Please note: The outer hard cover is a few millimeters larger than the content pages. To create your print artwork, please use the measurements provided in the data format column.

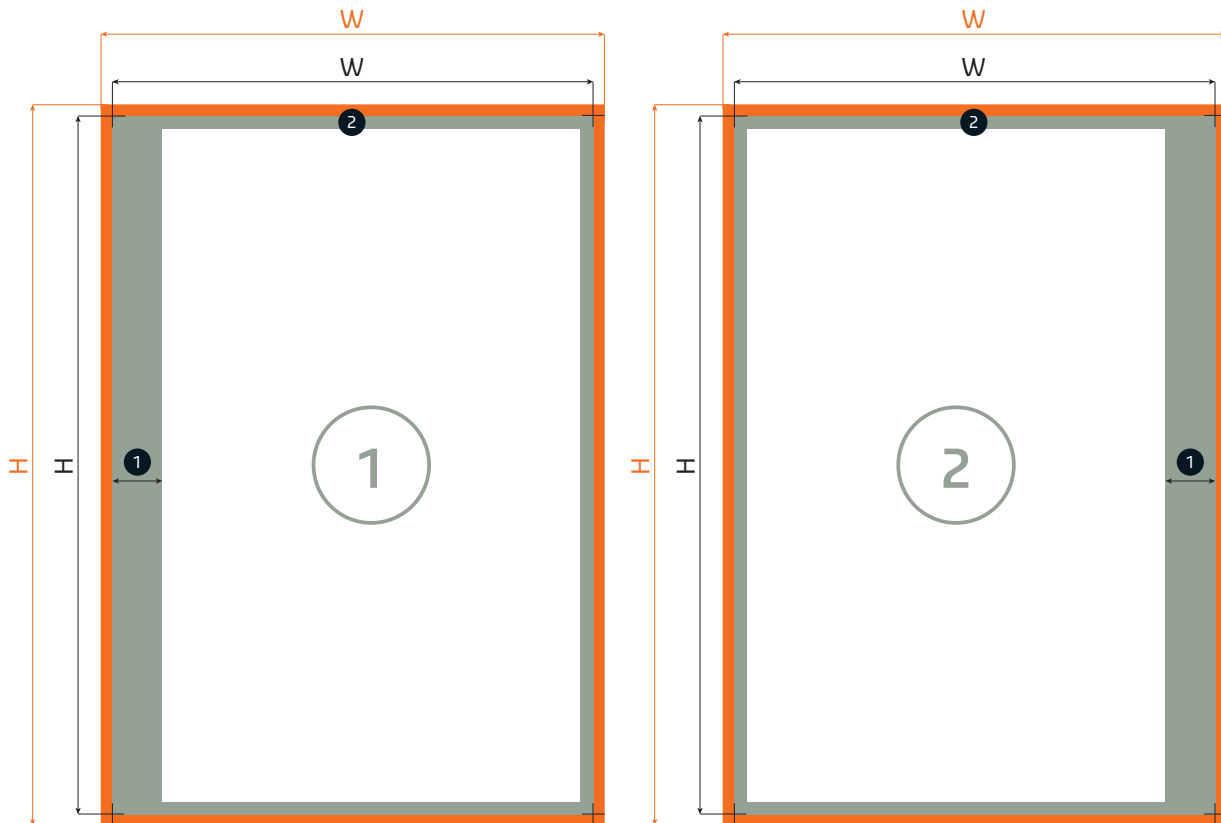


# Books with hardcover offset

## Content pages

Final format, open: W x H  
Die-cut format

Data format: W x H  
Final format, open, incl. bleed (2 mm)



- ① Safety margin to the binding edge (10 mm)
- ② Safety margin to the edge (3 mm)

### EXPLANATIONS

- Information area**  
This area is where you should place your text and images.
- Safety area**  
Do not place any text or information in this area in order to prevent unwanted bleed.
- Bleed (2 mm)**  
Place backgrounds and bled-off images in this additional area in order to prevent white borders after trimming.

- Non-visible area**  
Do not place any text or images here that you want to appear in your product. Backgrounds need to be applied, however, in order to prevent white borders.
- Colourless area**  
Keep this area free of any designs.
- Fold edge**  
This is where your product will be folded.
- Die-cutting**  
This is where your product will be punched.



# Books with hardcover offset

## Content pages

Final format, open: W x H  
Die-cut format

Data format: W x H  
Final format, open, incl. bleed (2 mm)

FINAL FORMAT, OPEN	DATA FORMAT
A4 (210 x 297 mm) portrait	214 x 301 mm
A5 (148 x 210 mm) portrait	152 x 214 mm
A6 (105 x 148 mm) portrait	109 x 152 mm

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



## Books with hardcover offset

Content pages for glossy print paper

115gsm		130gsm		170gsm	
Sides	Spine width	Sides	Spine width	Sides	Spine width
48 - 64	6 mm	48 - 56	6 mm	48 - 60	7 mm
68 - 88	7 mm	60 - 76	7 mm	64 - 76	8 mm
92 - 112	8 mm	80 - 96	8 mm	80 - 92	9 mm
116 - 136	9 mm	100 - 116	9 mm	96 - 108	10 mm
140 - 160	10 mm	120 - 136	10 mm	112 - 124	11 mm
164 - 180	11 mm	140 - 156	11 mm	128 - 136	12 mm
184 - 204	12 mm	160 - 176	12 mm	140 - 152	13 mm
208 - 228	13 mm	180 - 196	13 mm	156 - 168	14 mm
232 - 252	14 mm	200 - 212	14 mm	172 - 184	15 mm
256 - 276	15 mm	216 - 232	15 mm	188 - 200	16 mm
280 - 296	16 mm	236 - 252	16 mm	204 - 216	17 mm
300 - 320	17 mm	256 - 272	17 mm	220 - 232	18 mm
324 - 344	18 mm	276 - 292	18 mm	236 - 248	19 mm
348 - 368	19 mm	296 - 312	19 mm	252 - 264	20 mm
372 - 392	20 mm	316 - 332	20 mm	268 - 280	21 mm
396 - 400	21 mm	336 - 352	21 mm	284 - 296	22 mm
		356 - 372	22 mm	300 - 312	23 mm
		376 - 392	23 mm	316 - 320	24 mm
		396 - 400	24 mm		

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



# Books with hardcover offset

Content pages for silk finish paper

90gsm		115gsm		130gsm		170gsm	
Sides	Spine width	Sides	Spine width	Sides	Spine width	Sides	Spine width
48 - 72	6 mm	48 - 56	6 mm	48	6 mm	48	7 mm
76 - 96	7 mm	60 - 72	7 mm	52 - 64	7 mm	52 - 64	8 mm
100 - 120	8 mm	76 - 92	8 mm	68 - 80	8 mm	68 - 76	9 mm
124 - 144	9 mm	96 - 112	9 mm	84 - 96	9 mm	80 - 88	10 mm
148 - 168	10 mm	116 - 132	10 mm	100 - 112	10 mm	92 - 100	11 mm
172 - 192	11 mm	136 - 152	11 mm	116 - 128	11 mm	104 - 116	12 mm
196 - 220	12 mm	156 - 172	12 mm	132 - 144	12 mm	120 - 128	13 mm
224 - 244	13 mm	176 - 188	13 mm	148 - 160	13 mm	132 - 140	14 mm
248 - 268	14 mm	192 - 208	14 mm	164 - 176	14 mm	144 - 152	15 mm
272 - 292	15 mm	212 - 228	15 mm	180 - 196	15 mm	156 - 168	16 mm
296 - 316	16 mm	232 - 248	16 mm	200 - 212	16 mm	172 - 180	17 mm
320 - 340	17 mm	252 - 268	17 mm	216 - 228	17 mm	184 - 192	18 mm
344 - 368	18 mm	272 - 288	18 mm	232 - 244	18 mm	196 - 208	19 mm
372 - 392	19 mm	292 - 304	19 mm	248 - 260	19 mm	212 - 220	20 mm
396 - 400	20 mm	308 - 324	20 mm	264 - 276	20 mm	224 - 232	21 mm
		328 - 344	21 mm	280 - 292	21 mm	236 - 244	22 mm
		348 - 364	22 mm	296 - 308	22 mm	248 - 260	23 mm
		368 - 384	23 mm	312 - 324	23 mm	264 - 272	24 mm
		388 - 400	24 mm	328 - 344	24 mm	276 - 284	25 mm
				348 - 360	25 mm	288 - 296	26 mm
				364 - 376	26 mm	300 - 312	27 mm
				380 - 392	27 mm	316 - 320	28 mm
				396 - 400	28 mm		

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm



## Books with hardcover offset

Content pages for offset paper

80gsm		90gsm		100gsm	
Sides	Spine width	Sides	Spine width	Sides	Spine width
48 - 56	6 mm	48	6 mm	48 - 60	7 mm
60 - 76	7 mm	52 - 68	7 mm	64 - 76	8 mm
80 - 96	8 mm	72 - 84	8 mm	80 - 92	9 mm
100 - 116	9 mm	88 - 104	9 mm	96 - 108	10 mm
120 - 136	10 mm	108 - 120	10 mm	112 - 124	11 mm
140 - 156	11 mm	124 - 140	11 mm	128 - 140	12 mm
160 - 176	12 mm	144 - 156	12 mm	144 - 156	13 mm
180 - 196	13 mm	160 - 176	13 mm	160 - 172	14 mm
200 - 216	14 mm	180 - 192	14 mm	176 - 188	15 mm
220 - 236	15 mm	196 - 208	15 mm	192 - 204	16 mm
240 - 256	16 mm	212 - 228	16 mm	208 - 220	17 mm
260 - 276	17 mm	232 - 244	17 mm	224 - 236	18 mm
280 - 296	18 mm	248 - 264	18 mm	240 - 252	19 mm
300 - 316	19 mm	268 - 280	19 mm	256 - 268	20 mm
320 - 336	20 mm	284 - 300	20 mm	272 - 284	21 mm
340 - 356	21 mm	304 - 316	21 mm	288 - 300	22 mm
360 - 376	22 mm	320 - 336	22 mm	304 - 316	23 mm
380 - 396	23 mm	340 - 352	23 mm	320 - 332	24 mm
400	24 mm	356 - 368	24 mm	336 - 348	25 mm
		372 - 388	25 mm	352 - 364	26 mm
		392 - 400	26 mm	368 - 380	27 mm
				384 - 396	28 mm
				400	29 mm

- Head- / Tailband available from spine width of 10 mm
- Rounded spine available from spine width of 20 mm